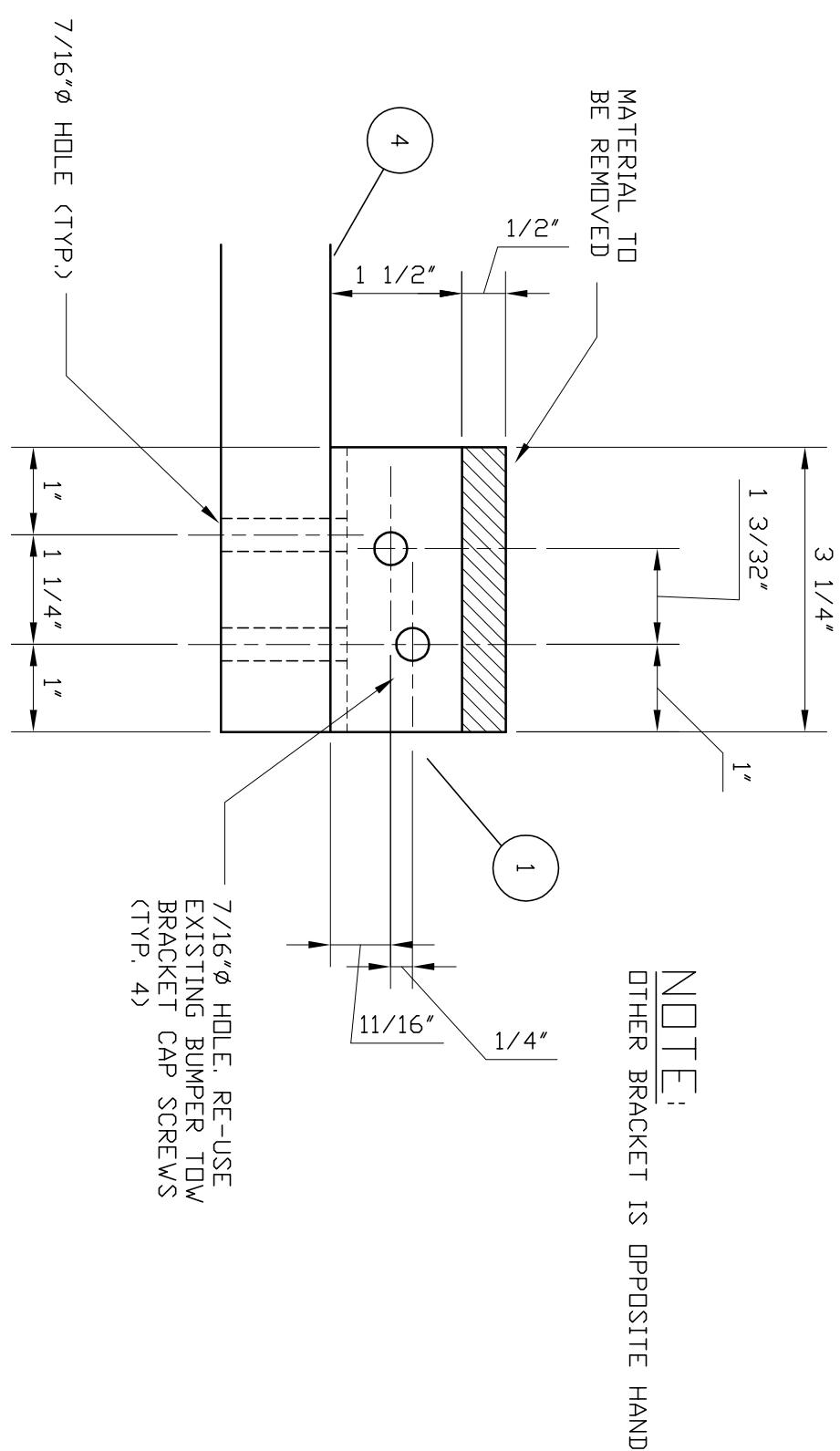


BILL OF MATERIAL				
ITEM	QTY.	DESCRIPTION	SUPPLIER	COMMENTS
1	2	L 2-1/2" X 2" X 3/16", 3.-1/4" LG.	DISCOUNTSTEEL.COM	TRIM AS SHOWN
2	2	L 1-1/4" X 1-1/4" X 3/16", 1-1/4" LG.	DISCOUNTSTEEL.COM	
3	1	TS 1-1/4" X 1-1/4" X 3/16", 2.-2" LG.	DISCOUNTSTEEL.COM	
4	1	TS 1-1/4" X 1-1/4" X 3/16", 3.-9 1/2" LG.	DISCOUNTSTEEL.COM	
5	1	PL 1/4" X 1-1/4", 1.-3" LG.	DISCOUNTSTEEL.COM	
6	8	3/8" X 2-1/4" UNC STAINLESS STEEL CAP SCREW	FASTENAL.COM	
7	1	3/8" X 1" UNC STAINLESS STEEL CAP SCREW	FASTENAL.COM	
8	9	3/8" UNC STAINLESS STEEL LOOKING NUT	FASTENAL.COM	
9	17	3/8" STAINLESS STEEL FLAT WASHER	FASTENAL.COM	
10		3/8" STAINLESS STEEL FENDER WASHER	FASTENAL.COM	
11	1	1-1/4" RECEIVER SECTION, 6" LG.	USA-TRAILER-HITCHES.COM	
12	1	CLASS 1 & II CHAIN RING	USA-TRAILER-HITCHES.COM	

BILL OF MATERIAL

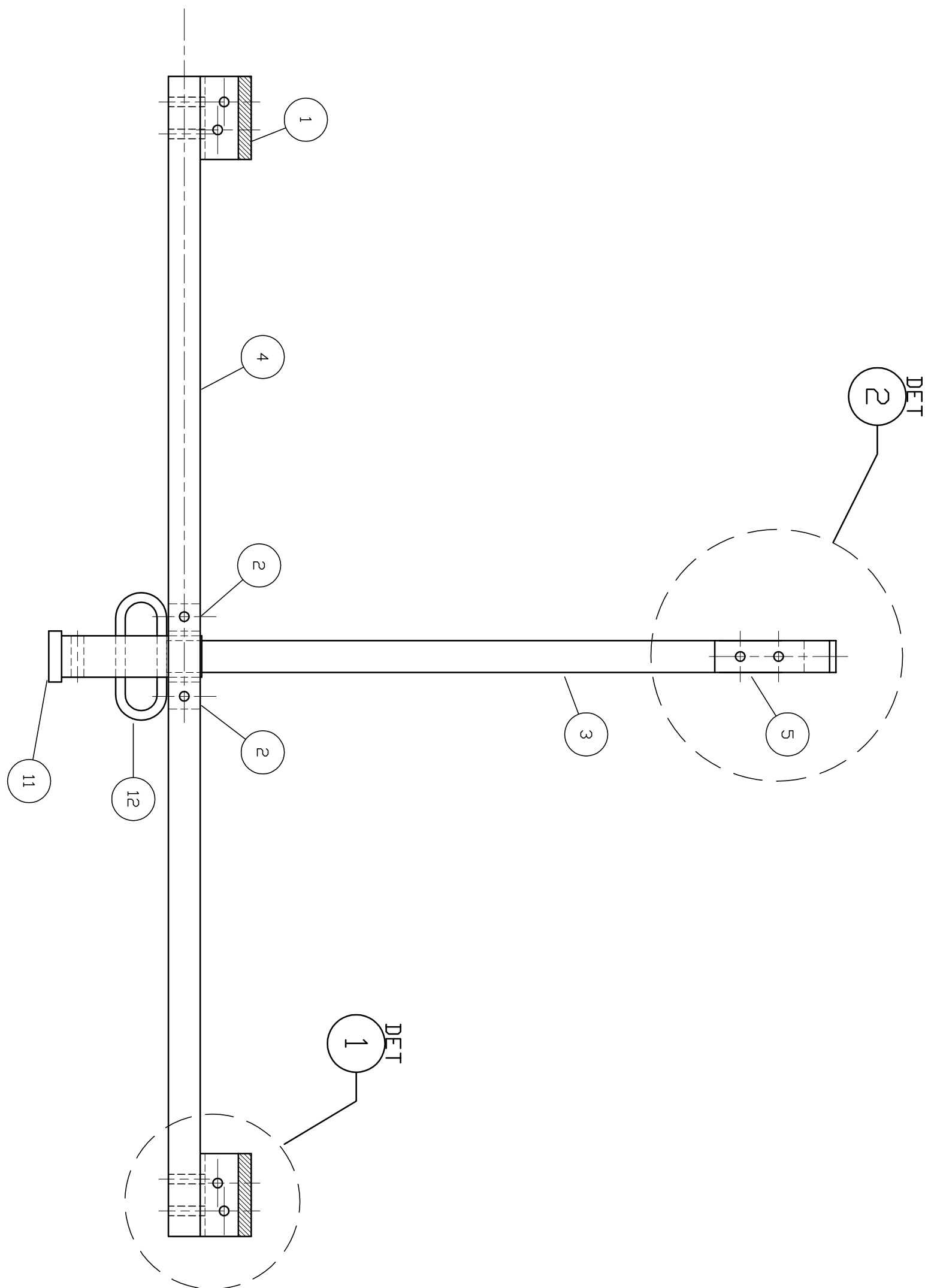
ITEM	QTY.	DESCRIPTION	SUPPLIER	COMMENTS
1	2	L 2-1/2" X 2" X 3/16" 3-1/4" LG.	DISCOUNTSTEEL.COM	TRIM AS SHOWN
2	2	L 1-1/4"" X 1-1/4" X 3/16", 1-1/4" LG.	DISCOUNTSTEEL.COM	
3	1	TS 1-1/4"" X 1-1/4" X 3/16", 2-2" LG.	DISCOUNTSTEEL.COM	
4	1	TS 1-1/4"" X 1-1/4" X 3/16", 3-9 1/2" LG.	DISCOUNTSTEEL.COM	
5	1	PL 1/4" X 1-1/4", 1"-3" LG.	DISCOUNTSTEEL.COM	
6	8	3/8" X 2-1/4" UNC STAINLESS STEEL CAP SCREW	FASTENAL.COM	
7	1	3/8" X 1" UNC STAINLESS STEEL CAP SCREW	FASTENAL.COM	
8	9	3/8" UNC STAINLESS STEEL LOCKING NUT	FASTENAL.COM	
9	17	3/8" STAINLESS STEEL FLAT WASHER	FASTENAL.COM	
10	2	3/8" STAINLESS STEEL FENDER WASHER	FASTENAL.COM	
11	1	1-1/4" RECEIVER SECTION, 6" LG.	USA-TRAILER-HITCHES.COM	
12	1	CLASS 1 & II CHAIN RING	USA-TRAILER-HITCHES.COM	



NOTE:
OTHER BRACKET IS OPPOSITE HAND

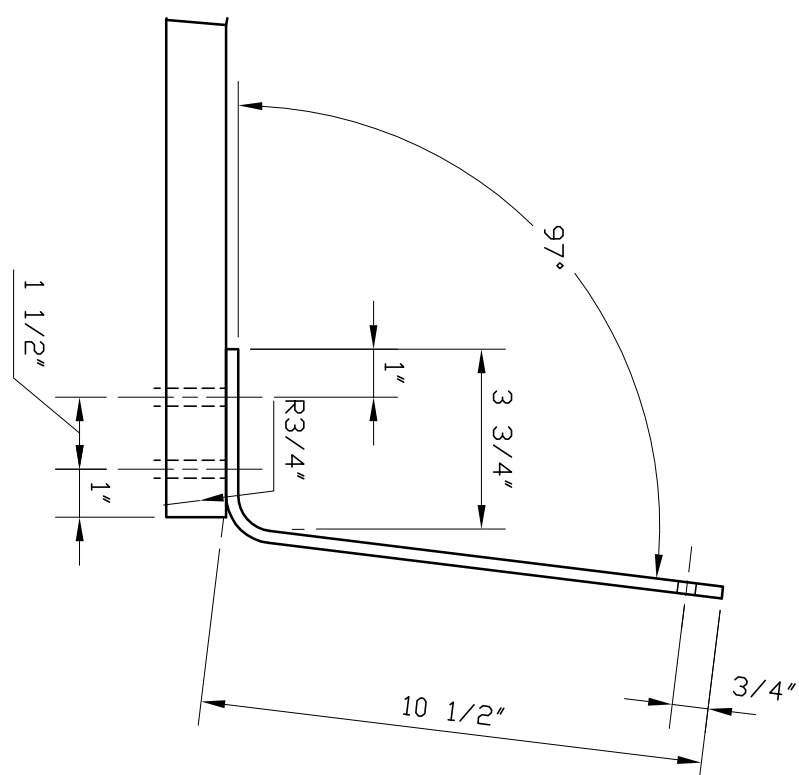
DETAIL

SCALE: 6" = 1'-0"



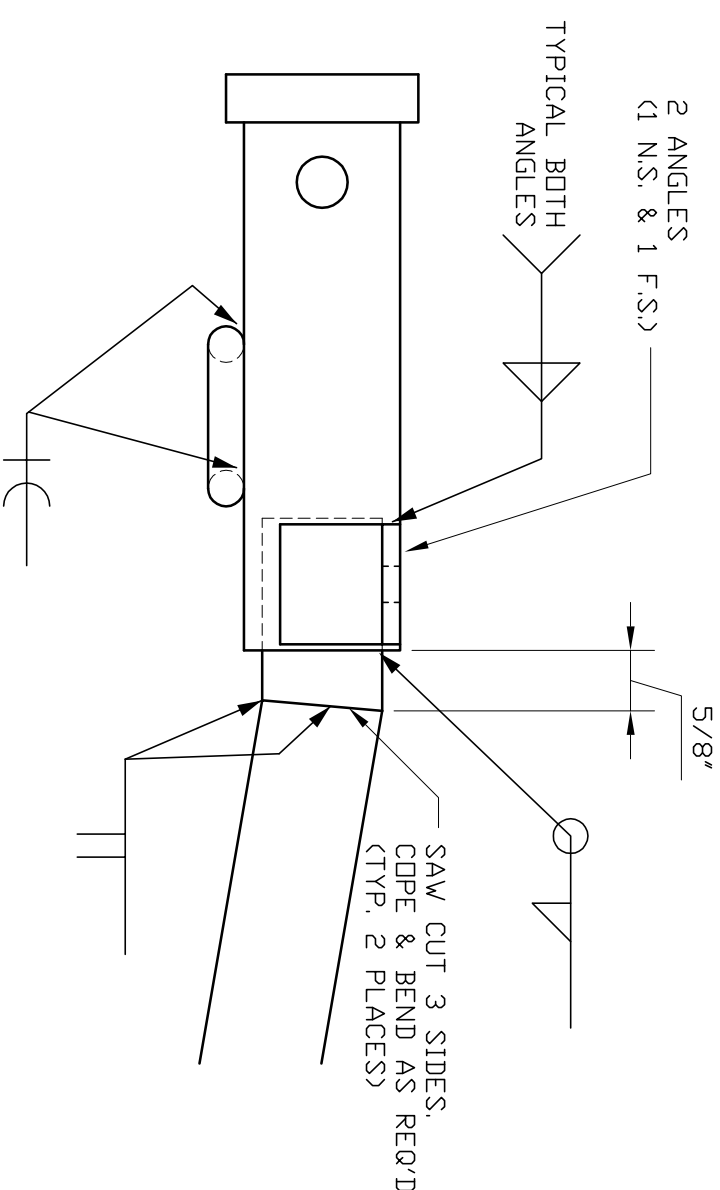
TOP VIEW

SCALE: 3" = 1'-0"



WELDING DETAIL

SCALE: 6" = 1'-0"



NOTES:

1. DE-GREASE AND SANDBLAST ALL COMPONENTS (EXCEPT STAINLESS STEEL) AFTER FABRICATION.
2. THOROUGHLY CLEAN ALL PARTS WITH A PRE-PAINT PREP SOLVENT BEFORE APPLYING PRIMER.
3. APPLY ONE MEDIUM-VET COAT OF DUPONT DTM EPOXY PRIMER AND TWO MEDIUM-VET COATS OF DUPONT IMRON SEMI-GLOSS BLACK POLYURETHANE ENAMEL.

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2	FIXED SIDE VIEW ERROR	TKV/TKV/TKV/02/18/08				
1	AS BUILT	TKV/TKV/TKV/08/07/06				
NO.	REVISION	BROKEN (CAND. APPR)	DATE			

V-MAC FABRICATION

KEENE, LOUISIANA

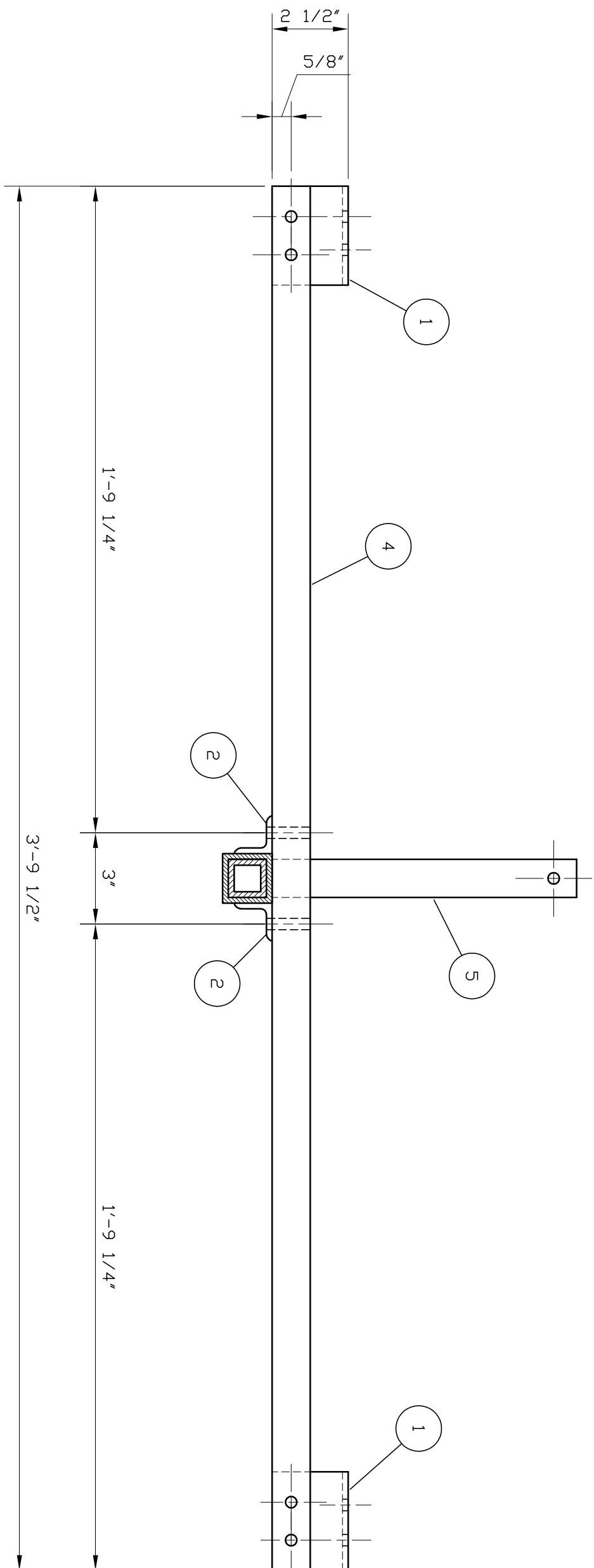
1974.5 - 1980 MGB (RUBBER BUMPER)

CLASS 1

1-1/4" RECEIVER HITCH
FABRICATION DETAILS & B.O.M.

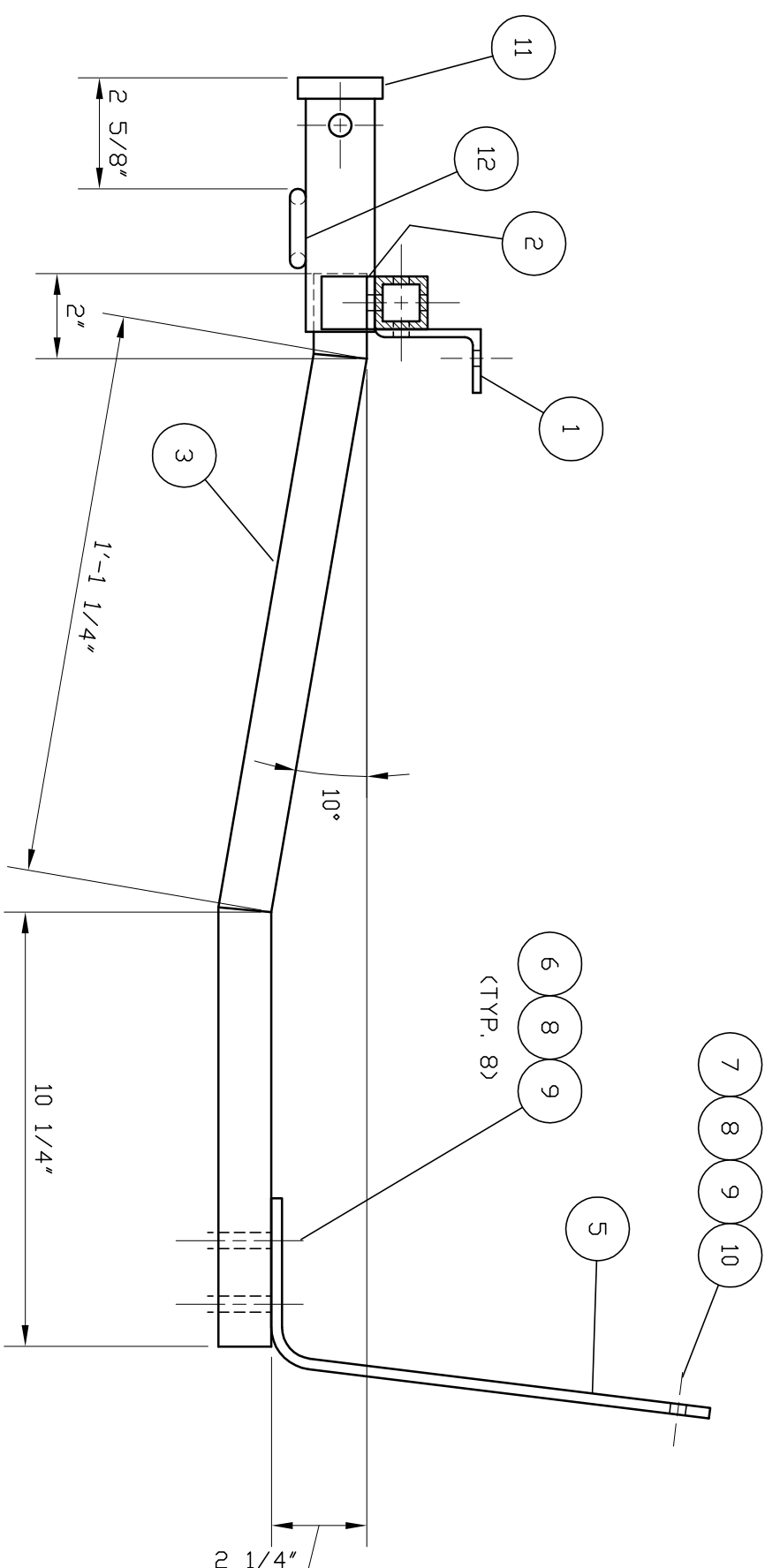
FRONT VIEW

SCALE: 3" = 1'-0"



SIDE VIEW

SCALE: 3" = 1'-0"



DETAIL

SCALE: 3" = 1'-0"

SCALE	DRAWING NUMBER	REVISION
NOTED	MGB-001	2